



**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

**1.1 Product identifier**

**Product name** : D789K Developer

**Description of the product type** : **Part number** :

789K Developer Mix	15SD789K
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**REACH Status** : EU (REACH): All components of the toner formulation are registered, pre-registered or exempt under REACH. Pre-registered chemicals will be registered between 2011 and 2018.

**Product type** : Solid.

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

**Product use** : Laser Printer CS820, CX820, CX825, CX860, C6160, XC6152, XC8155, XC8160

**Area of application** : Consumer applications, Industrial applications.

**1.3 Details of the supplier of the safety data sheet**

Lexmark International, Inc.  
740 West New Circle Road  
Lexington, Ky 40550

**e-mail address of person responsible for this SDS** : rcassidy@lexmark.com

**Only representative**

**Only representative** : Environ Sterling House  
The Bourse, Boar Leeds,  
L5I 5EQ, United Kingdom

**e-mail address of person responsible for this SDS** : sbullock@uk.environcorp.com

**Emergency telephone number (with hours of operation)** : +44 (0) 113 245 7552

**1.4 Emergency telephone number**

**Supplier**

**Telephone number** : Informations :1-859-232-2000  
Emergency :1-859-232-3333  
ChemTel: US/Canada/Puerto Rico 1-800-255-3924  
International 1-813-248-0585  
(Collect calls accepted)

**Hours of operation** : 24/7

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## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

**Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]**

Not classified.

**Ingredients of unknown toxicity** : Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 92%

**Ingredients of unknown ecotoxicity** : Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 92%

**Classification according to Directive 1999/45/EC [DPD]**

The product is not classified as dangerous according to Directive 1999/45/EC and its amendments.

**Classification** : Not classified.

See Section 16 for the full text of the R phrases or H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

**Signal word** : No signal word.

**Hazard statements** : No known significant effects or critical hazards.

**Precautionary statements**

**Prevention** : Not applicable.

**Response** : Not applicable.

**Storage** : Not applicable.

**Disposal** : Not applicable.

**Hazardous ingredients** : Not applicable.

**Supplemental label elements** : Not applicable.

### 2.3 Other hazards

**Other hazards which do not result in classification** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200). COMBUSTIBLE DUSTS

## SECTION 3: Composition/information on ingredients

**Substance/mixture** : Mixture

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

[5] Substance of equivalent concern

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

**Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

**Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

**Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

**Date of issue/Date of revision** : 14 September 2015

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## SECTION 4: First aid measures

- Ingestion** : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

### 4.2 Most important symptoms and effects, both acute and delayed

#### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

### 4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

### 5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : No specific fire or explosion hazard.
- Hazardous combustion products** : No specific data.

### 5.3 Advice for firefighters

- Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- 6.2 Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### 6.3 Methods and material for containment and cleaning up

- Small spill** : Move containers from spill area. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.

- 6.4 Reference to other sections** : See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- 7.2 Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

### 7.3 Specific end use(s)

- Recommendations** : Not available.
- Industrial sector specific solutions** : Not available.

## SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 8.1 Control parameters

#### Occupational exposure limits

No exposure limit value known.

**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

#### Derived effect levels

No DELs available.

#### Predicted effect concentrations

No PECs available.

### 8.2 Exposure controls

**Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

#### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

#### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection** : Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

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## SECTION 8: Exposure controls/personal protection

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

#### Appearance

<b>Physical state</b>	: Solid. [Finely divided solid.]
<b>Colour</b>	: Black.
<b>Odour</b>	: Faint odour. ( Plastic.)
<b>Odour threshold</b>	: Not available.
<b>pH</b>	: Not applicable.
<b>Melting point/freezing point</b>	: Not available.
<b>Initial boiling point and boiling range</b>	: Not available.
<b>Flash point</b>	: Closed cup: Not applicable.
<b>Evaporation rate</b>	: Not applicable.
<b>Flammability (solid, gas)</b>	: Not available.
<b>Upper/lower flammability or explosive limits</b>	: Not available.
<b>Vapour pressure</b>	: Not available.
<b>Vapour density</b>	: Not available.
<b>Relative density</b>	: Not available.
<b>Solubility(ies)</b>	: Insoluble in the following materials: cold water and hot water.
<b>Partition coefficient: n-octanol/ water</b>	: Not available.
<b>Auto-ignition temperature</b>	: Not available.
<b>Decomposition temperature</b>	: Not available.
<b>Viscosity</b>	: Not available.
<b>Explosive properties</b>	: Not available.
<b>Oxidising properties</b>	: Not available.

### 9.2 Other information

No additional information.

## SECTION 10: Stability and reactivity

<b>10.1 Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>10.2 Chemical stability</b>	: The product is stable.
<b>10.3 Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>10.4 Conditions to avoid</b>	: No specific data.
<b>10.5 Incompatible materials</b>	: Not available.

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## SECTION 10: Stability and reactivity

**10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
D789K Developer	LC50 Inhalation Dusts and mists	Rat	>5000 mg/l	4 hours
	LD50 Oral	Rat	>5000 mg/kg	-

**Conclusion/Summary** : Not available.

#### Acute toxicity estimates

Not available.

#### Irritation/Corrosion

**Conclusion/Summary** : Not available.

#### Sensitiser

**Conclusion/Summary** : Not available.

#### Mutagenicity

**Conclusion/Summary** : Not mutagenic in Ames test.

#### Carcinogenicity

**Conclusion/Summary** : Low acute inhalation toxicity. As with exposure to high concentrations of any dust, minimal irritation of the respiratory tract may occur. Pure carbon black and titanium dioxide, minor components of this product, has been listed by IARC as a group 2B (possible carcinogen). This classification is based on rat "lung particulate overload" studies performed with airborne particulate. Toner is not listed by IARC, NTP, or OSHA.

#### Reproductive toxicity

**Conclusion/Summary** : Not available.

#### Teratogenicity

**Conclusion/Summary** : Not available.

#### Specific target organ toxicity (single exposure)

Not available.

#### Specific target organ toxicity (repeated exposure)

Not available.

#### Aspiration hazard

Not available.

**Information on the likely routes of exposure** : Routes of entry anticipated: Dermal, Inhalation.

#### Potential acute health effects

**Inhalation** : No known significant effects or critical hazards.

**Ingestion** : No known significant effects or critical hazards.

**Skin contact** : No known significant effects or critical hazards.

**Eye contact** : No known significant effects or critical hazards.

#### Symptoms related to the physical, chemical and toxicological characteristics

**Inhalation** : No specific data.

**Ingestion** : No specific data.

**Skin contact** : No specific data.

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## SECTION 11: Toxicological information

**Eye contact** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Long term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

### Potential chronic health effects

Not available.

**Conclusion/Summary** : Not available.

**General** : No known significant effects or critical hazards.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards. Toner is negative (nonmutagenic) in the Ames assay.

**Teratogenicity** : No known significant effects or critical hazards.

**Developmental effects** : No known significant effects or critical hazards.

**Fertility effects** : No known significant effects or critical hazards.

**Other information** : Not available.

## SECTION 12: Ecological information

### 12.1 Toxicity

**Conclusion/Summary** : Not available.

### 12.2 Persistence and degradability

**Conclusion/Summary** : Not available.

### 12.3 Bioaccumulative potential

Not available.

### 12.4 Mobility in soil

**Soil/water partition coefficient ( $K_{oc}$ )** : Not available.

**Mobility** : Not available.

### 12.5 Results of PBT and vPvB assessment

**PBT** : Not applicable.

**vPvB** : Not applicable.

**12.6 Other adverse effects** : No known significant effects or critical hazards.



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## SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 13.1 Waste treatment methods

#### Product

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

**Hazardous waste** : Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 91/689/EEC.

#### Packaging

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

**Special precautions** : This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

## SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-	-
14.3 Transport hazard class(es)	-	-	-	-
14.4 Packing group	-	-	-	-
14.5 Environmental hazards	No.	No.	No.	No.
Additional information	-	-	-	-

**14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** : Not available.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU Regulation (EC) No. 1907/2006 (REACH)

##### Annex XIV - List of substances subject to authorisation

###### Substances of very high concern

None of the components are listed.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

##### Other EU regulations

- Europe inventory** : All ingredients are listed on the European Inventory of Existing Commercial Substances (EINECS) list, have been registered on the European List of New Chemical Substances (ELINCS), or are exempt.
- Black List Chemicals** : Not listed
- Priority List Chemicals** : Not listed
- Integrated pollution prevention and control list (IPPC) - Air** : Not listed
- Integrated pollution prevention and control list (IPPC) - Water** : Not listed

##### International regulations lists

- AICS (Australia)** : All ingredients are listed in Australian Inventory of Chemical Substances (AICS), have been registered, or are exempt.
- China inventory (IECSC)** : All ingredients are listed on the Chinese inventory (IECSC) or are exempt.
- DSL/NDSL** : All ingredients are listed on the Canadian Domestic Substances List (DSL), have been registered on the Non-Domestic Substances List (NDSL), or are exempt.
- ENCS (Japan)** : All ingredients are listed on the Japanese Existing and New Chemical Substances (ENCS) list, have been registered, or are exempt.
- Philippines inventory (PICCS)** : All ingredients are listed on the Philippines Inventory (PICCS) or are exempt.
- Korea inventory (KECI)** : All ingredients are listed on the Korean Existing Chemicals List (ECL), have been registered, or are exempt.
- United States inventory (TSCA 8b)** : All ingredients are listed on the Toxic Substances Control Act (TSCA) inventory, have been registered, or are exempt.
- Chemical Weapons Convention List Schedule I Chemicals** : Not listed
- Chemical Weapons Convention List Schedule II Chemicals** : Not listed
- Chemical Weapons Convention List Schedule III Chemicals** : Not listed

**15.2 Chemical Safety Assessment** : This product contains substances for which Chemical Safety Assessments are still required.

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## SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

**Abbreviations and acronyms** : ATE = Acute Toxicity Estimate  
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]  
 DNEL = Derived No Effect Level  
 EUH statement = CLP-specific Hazard statement  
 PNEC = Predicted No Effect Concentration  
 RRN = REACH Registration Number

**Key literature references and sources for data** : Regulation (EC) No. 1272/2008 [CLP]  
 International transport regulations  
 Occupational exposure limits  
 IATA Dangerous Goods Regulation (DGR) 55th Edition 2014

### Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Not classified.	

**Full text of abbreviated H statements** : Not applicable.

**Full text of classifications [CLP/GHS]** : Not applicable.

**Full text of abbreviated R phrases** : Not applicable.

**Full text of classifications [DSD/DPD]** : Not applicable.

**Date of issue/ Date of revision** : 14 September 2015

**Date of previous issue** : No previous validation

**Version** : 1

#### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.